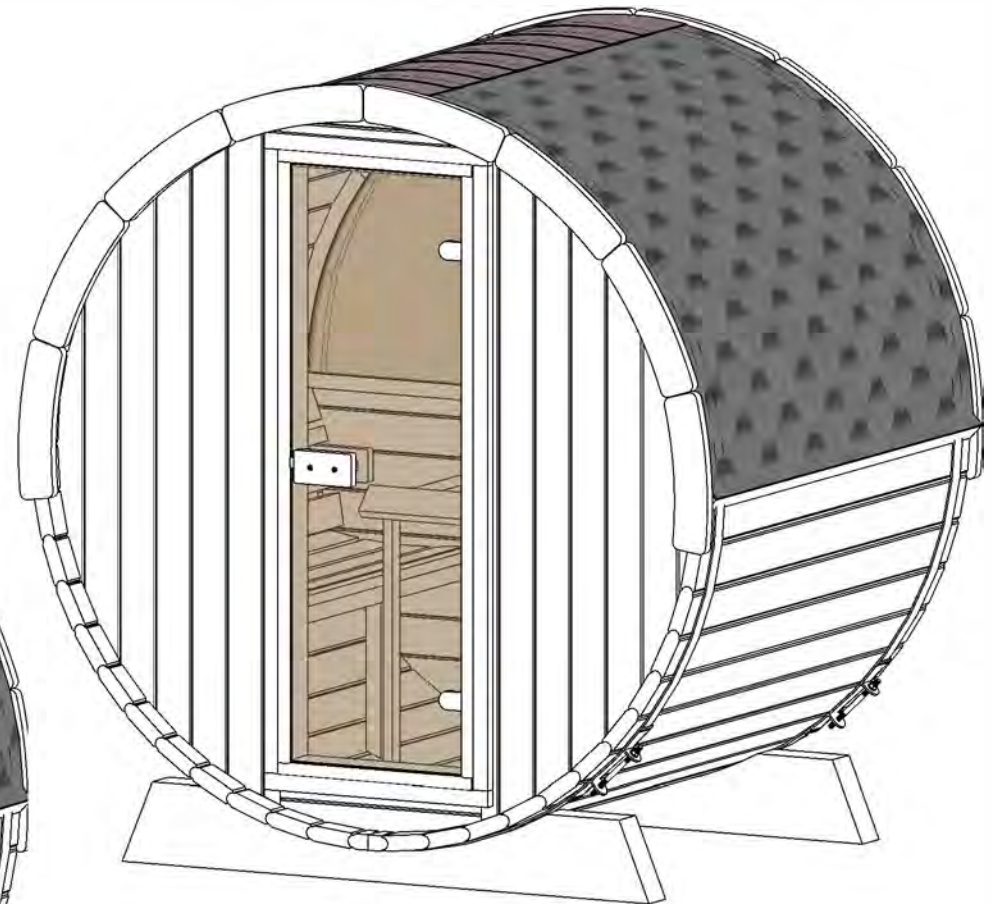
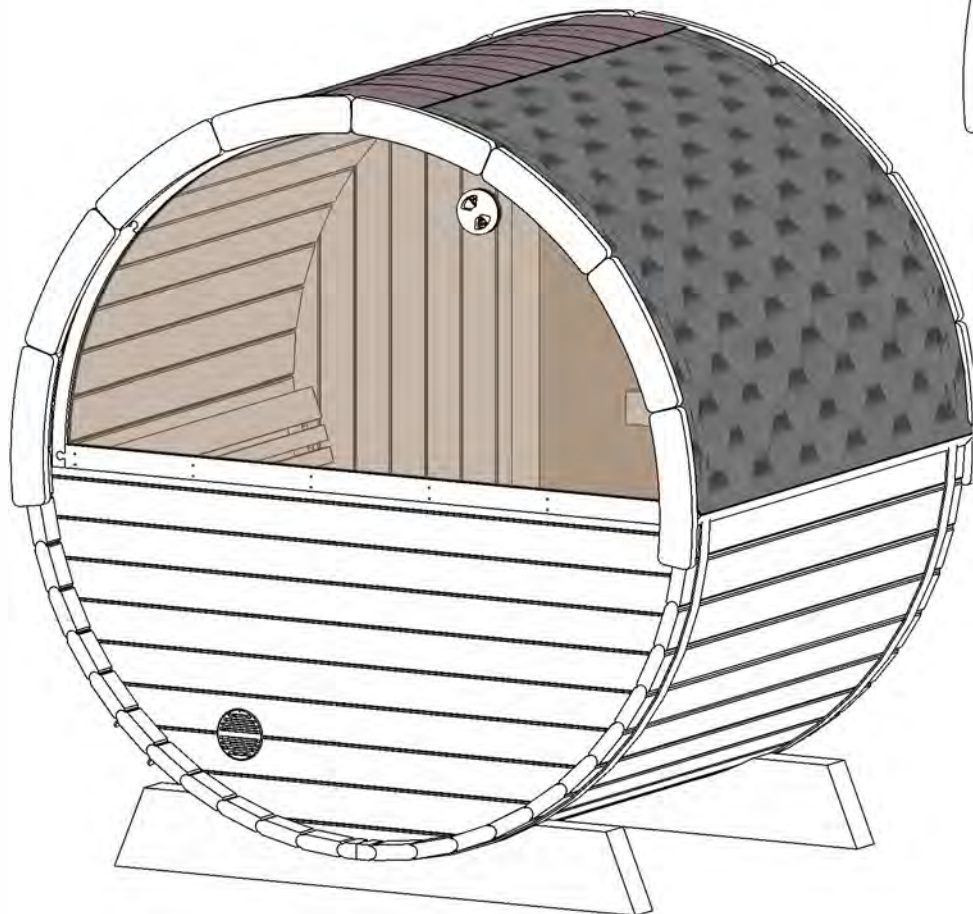
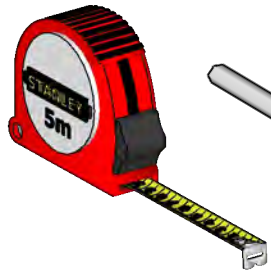


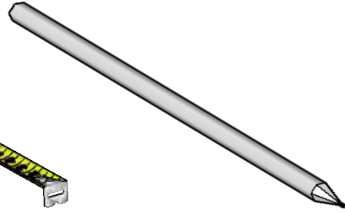


Note: Please read manual before construction

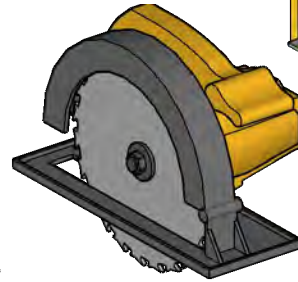
Tools needed



Measuring tape



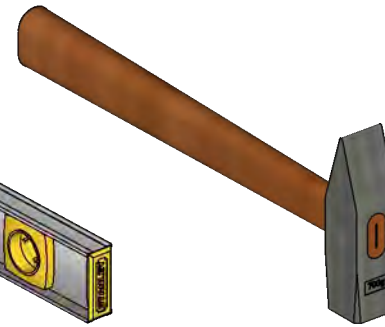
Marker pen



Circular saw



Water level



Hammer



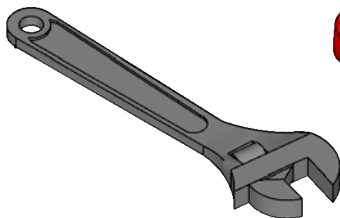
Extra hands



Screwdriver



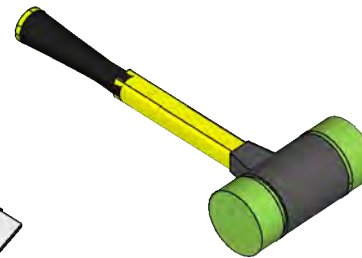
Drill



Crescent wrench



Utility knife



Rubber mallet

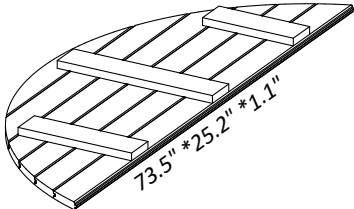
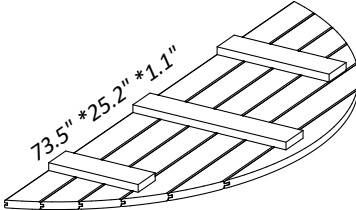
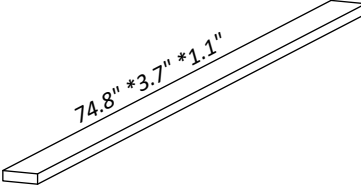
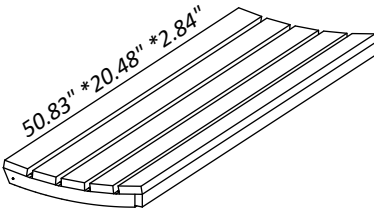
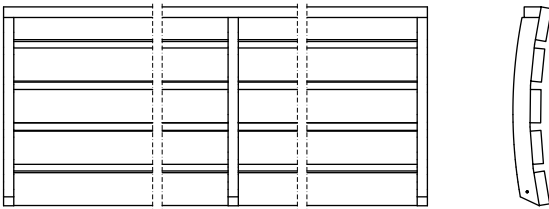
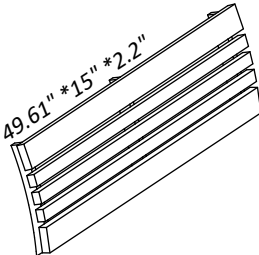
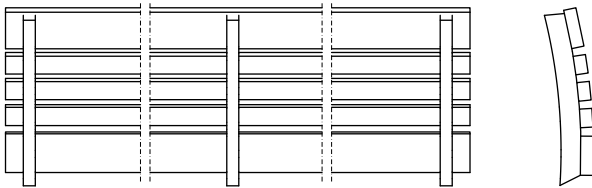
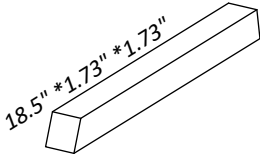
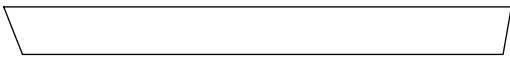
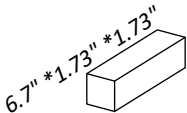
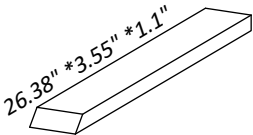
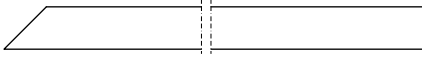
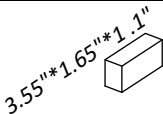
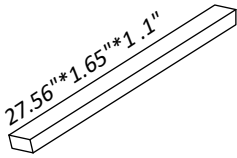


Ratchet strap

Details list 1/3

DET 1 Article. K-PT-JAL-200D	x2		
DET A Article. K-STL117/1300	x2		
DET 2 Article. T-STL117/1500XLM01	x1		
DET 3 Article. T-STL117/1500-01	x59		
DET 6 Det.2 jääk Article. T-STL117/1500XL-01	x2		
DET 6c/d/e/f Löika 1-st STL-st Article. T-STL117/1500KO-01	x1		1" 1 3/16" 3/4" 3/8"
DET Y1 Article. T-20-PK/28F12	x1		
DET Y2 Article. 20-PK-PR-12/15	x1		
DET T Article. U-KL-6/17-KO	x1		

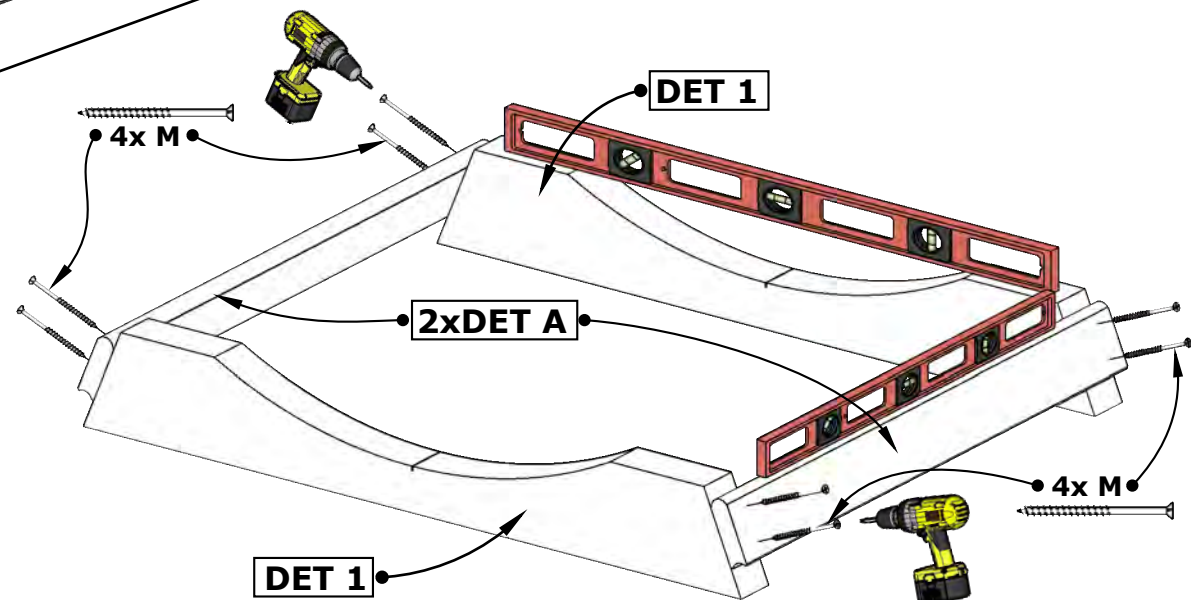
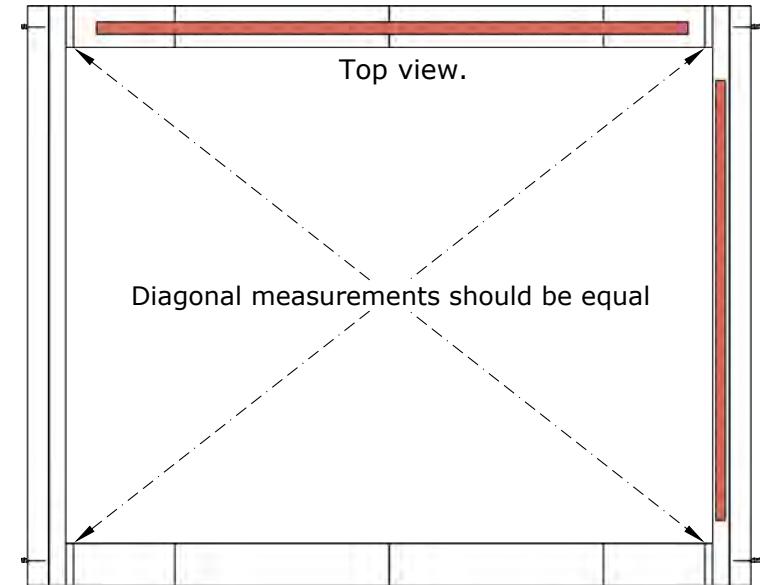
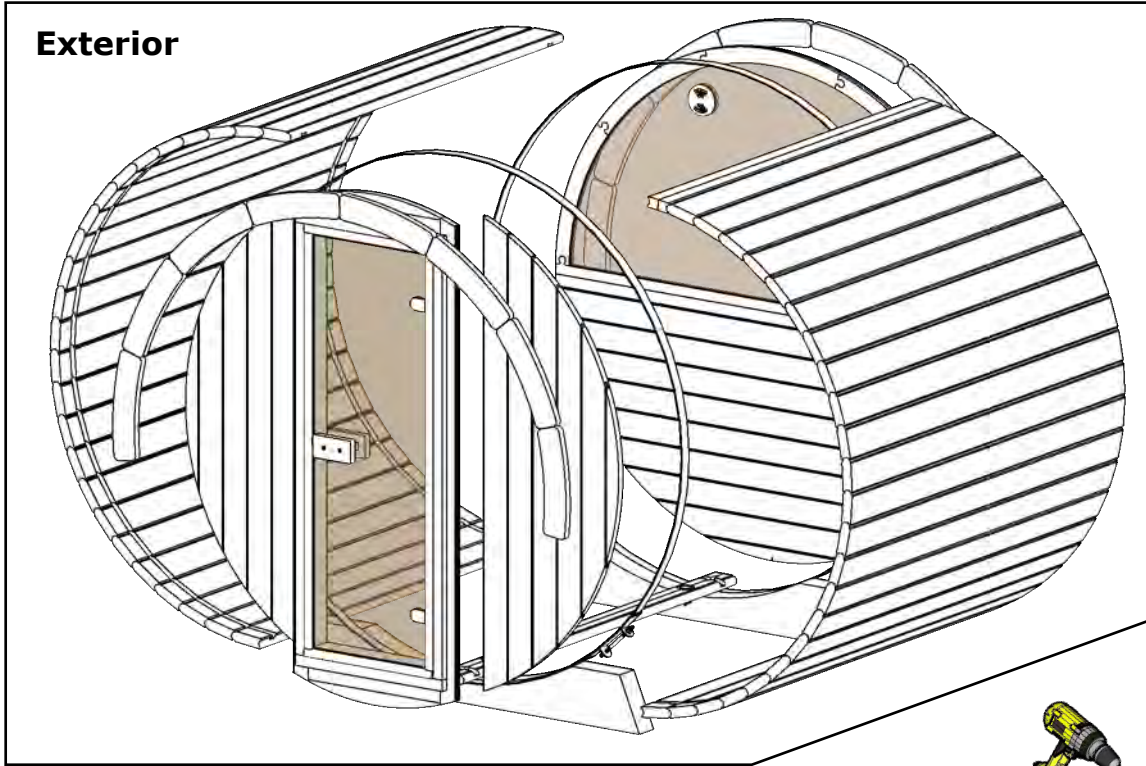
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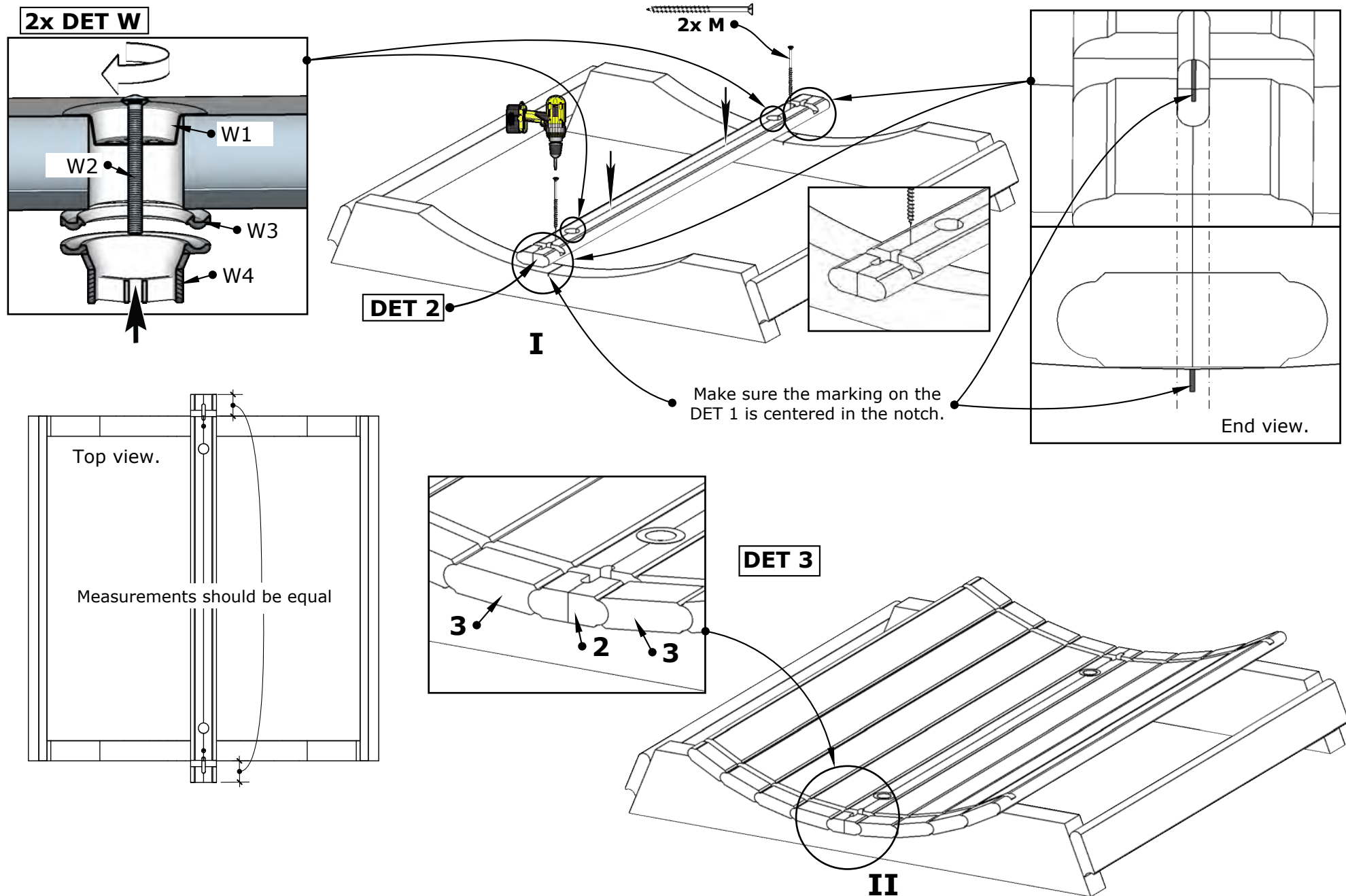
DET Sa Article. T-20-PES/28-01P	x1		
DET Sb Article. T-20-PES/28-01V	x1		
DET U1 Article. K-TL94/1900	x2		
DET 10 Article. TL-LAMOD-1291-KA01	x2		
DET 14 Article. TL-STMOD-1260-KA01	x2		
DET 10a Article. K-HP44/470XP-XP	x2		
DET 10c Article. K-HP44/170	x2		
DET 15a Article. TL-LAV90/670XP	x2		
DET 15b Article. TL-LAV42/90	x2		
DET 15c Article. TL-LAV42/700XP	x2		

Details list 3/3

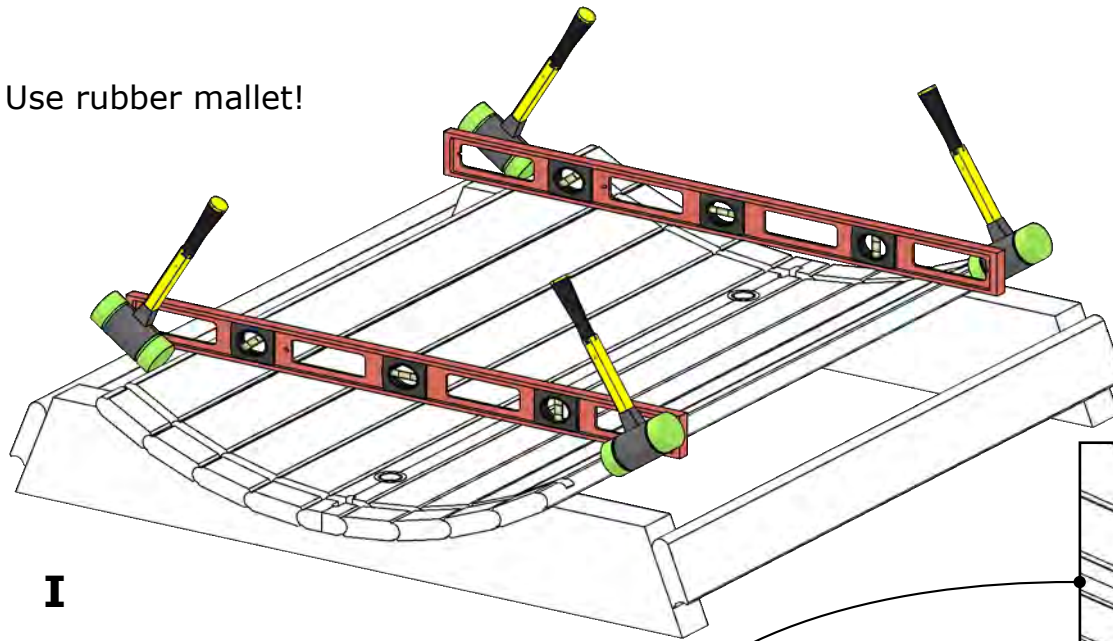
DET 15d <i>Article.</i> TL-LAV90/800	x1 		
DET 22 <i>Article.</i> T-STL-1500-XX	x2 		
DET N <i>Article.</i> KAT-HAR-MUST	x6 		
DET O <i>Article.</i> KAT-SIN-MUST	x39 		
DET 25 <i>Article.</i> MU-OL-SAUN	x16 		
DET W <i>Article.</i> MU-TRAPP	x2 kmp1 		
DET B <i>Article.</i> MU-VIT6220-KLZN	x2 		
DET Z <i>Article.</i> MU-VENT-100-VIN	x1 		
DET F <i>Article.</i> MU-VENT-100-ZN	x2 		
<i>Article.</i> KI-KERL-12-RV2		<i>Article.</i> KI-USA-150-200	

Exterior

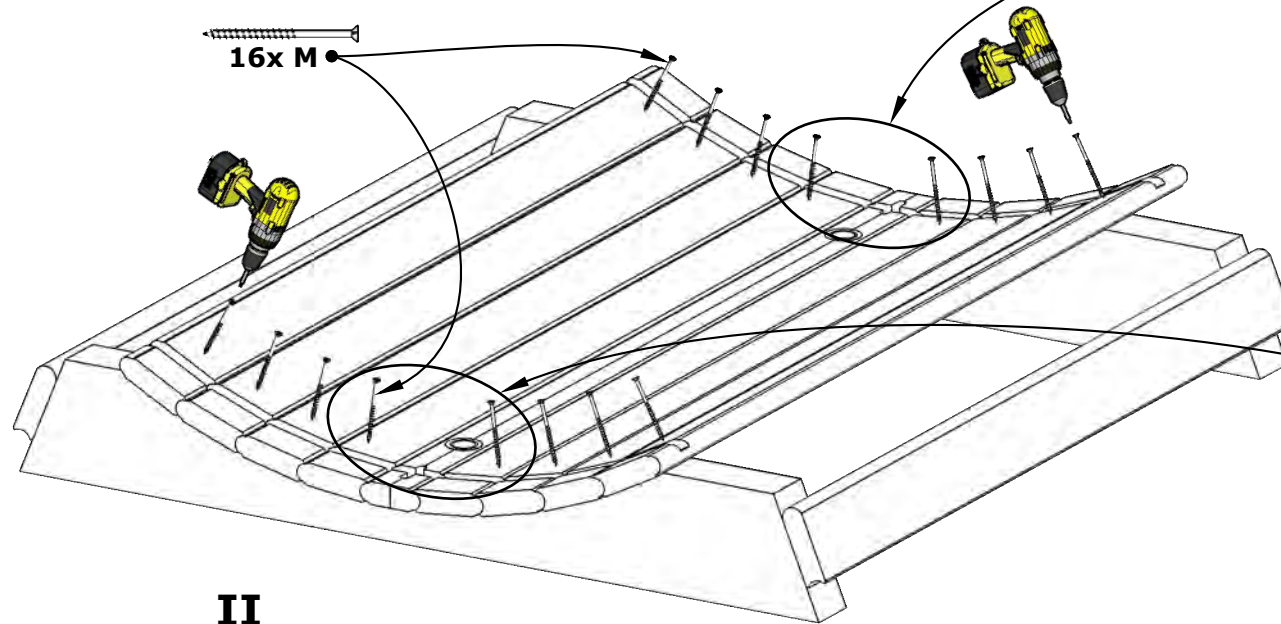




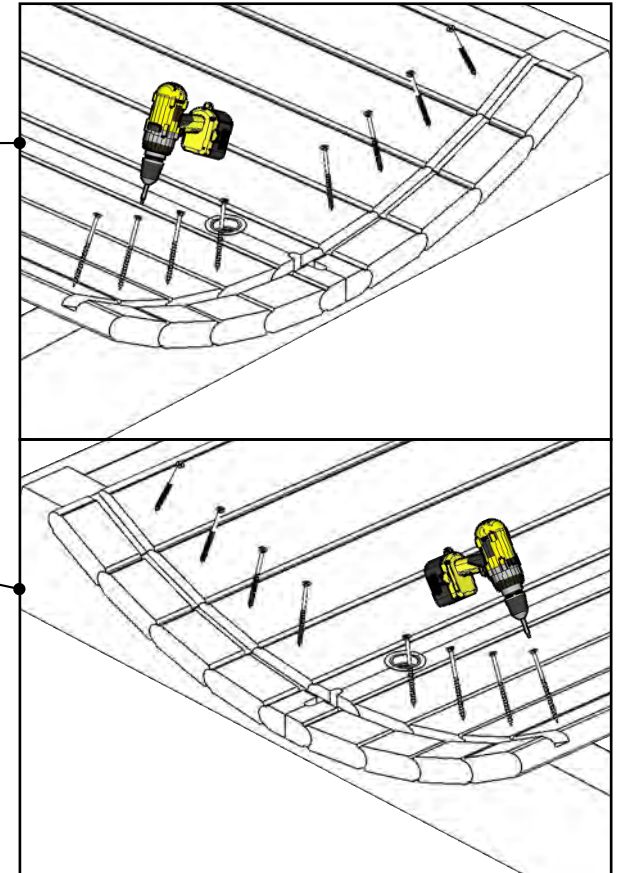
Use rubber mallet!



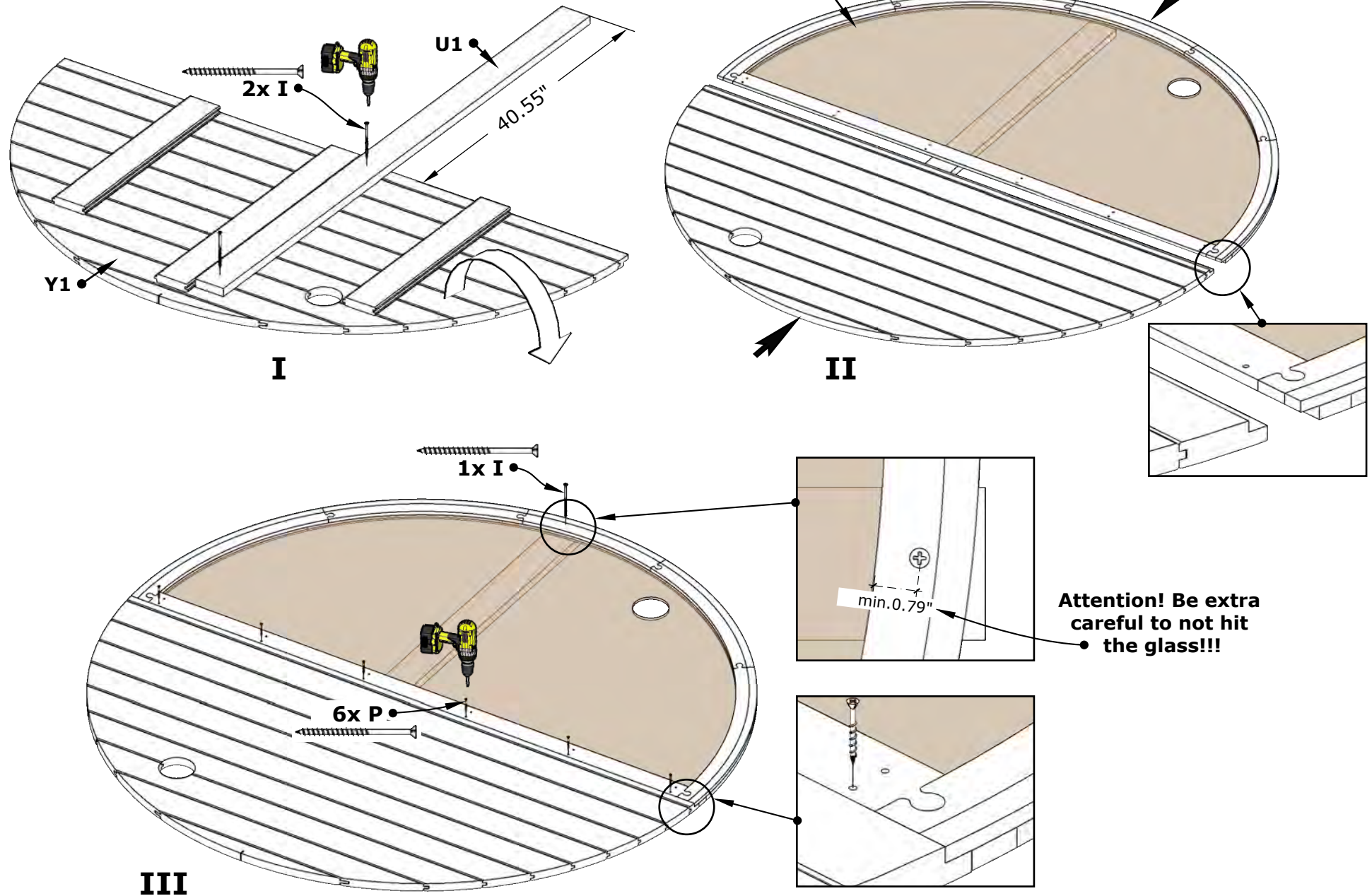
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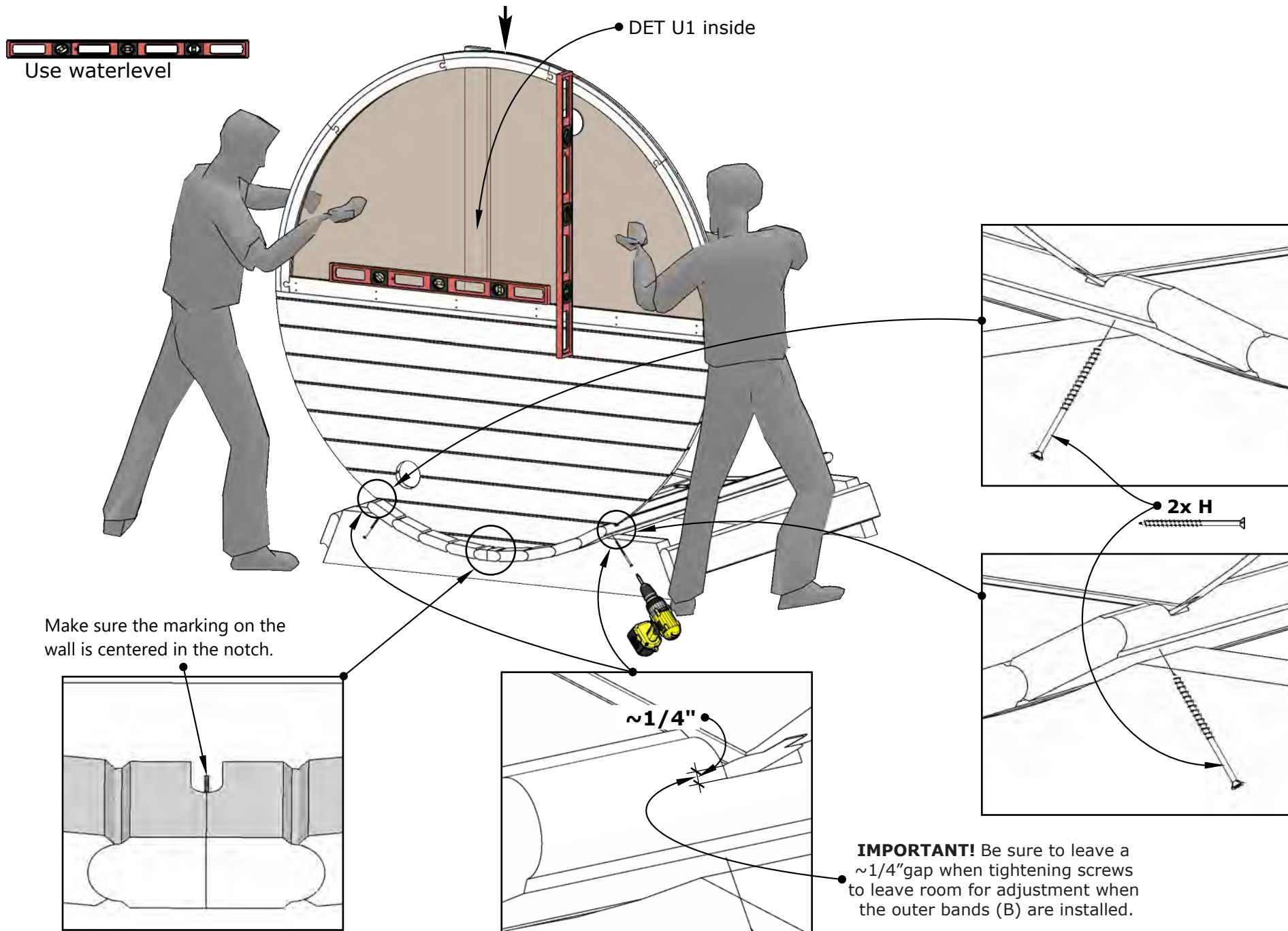


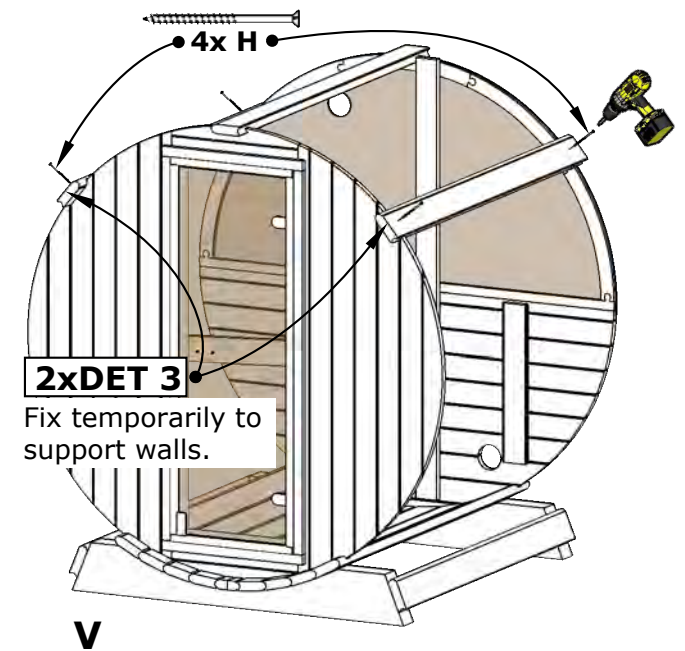
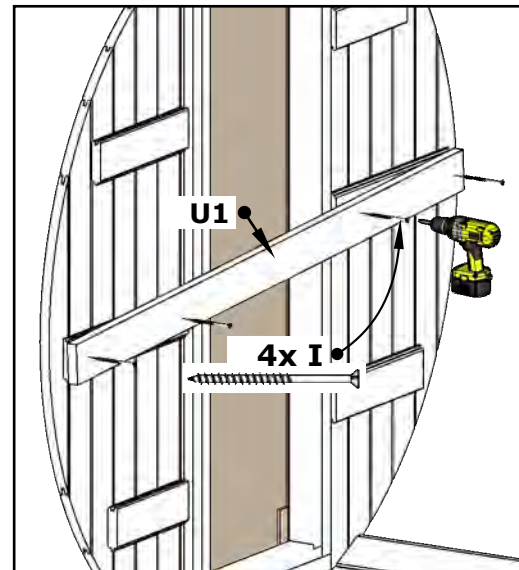
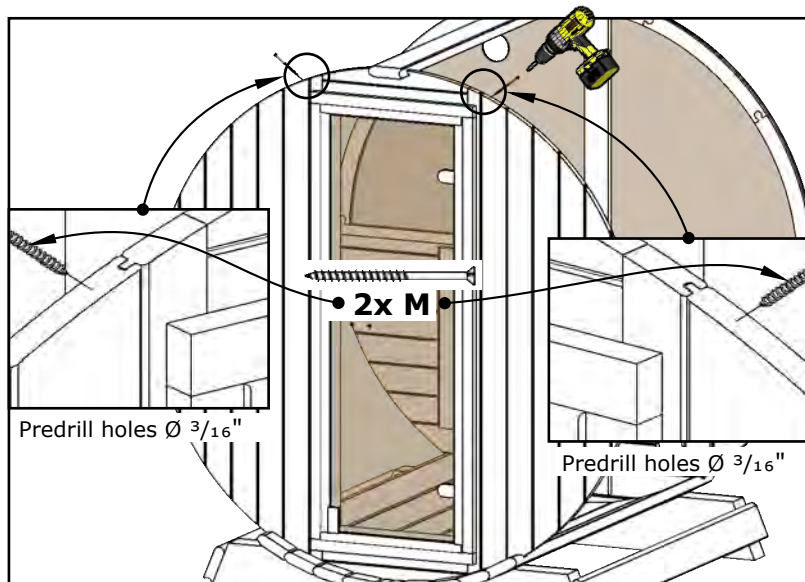
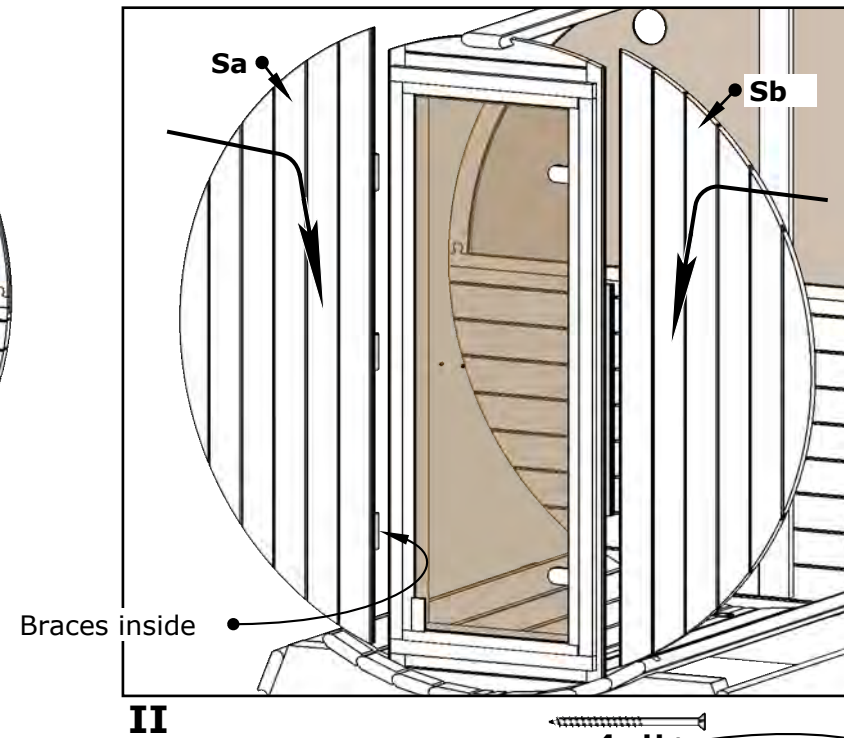
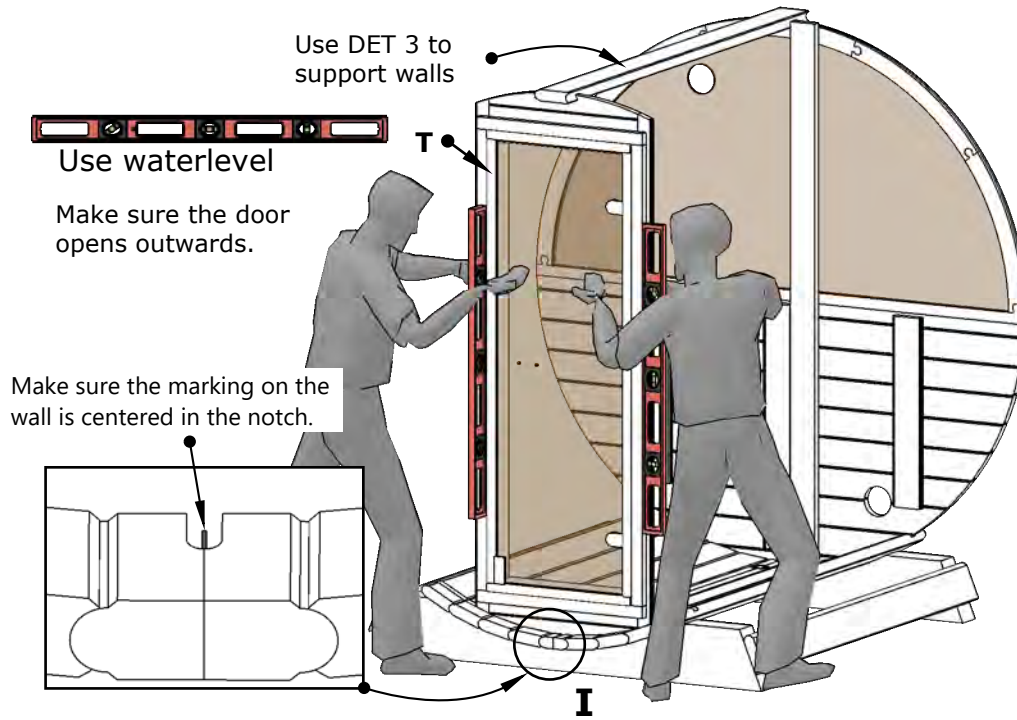
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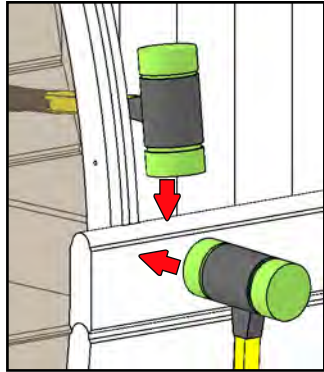
Half-moon back wall assembly







Use rubber mallet!



H



Remove DET 3 from their temporary positions and use during the next step.

DET 3

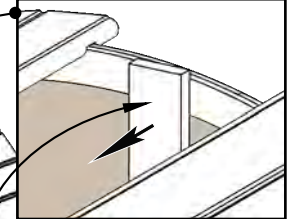
I

~1/4"

Important!
Leave space

IMPORTANT! Be sure to leave a 1/4" gap when tightening screws to leave room for adjustment when the outer bands (B) are installed.

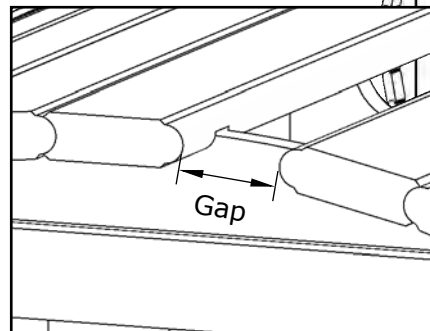
Remove before last staves.



Remove door stopper, then remove DET U1

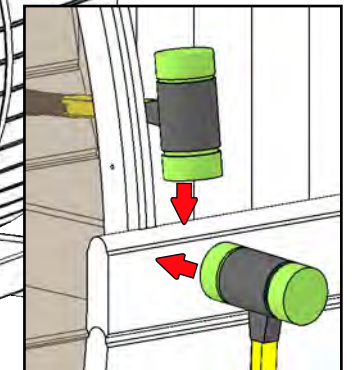
After reaching the center of the sauna, the boards do not require screws.

See the next page.



DET 3

III

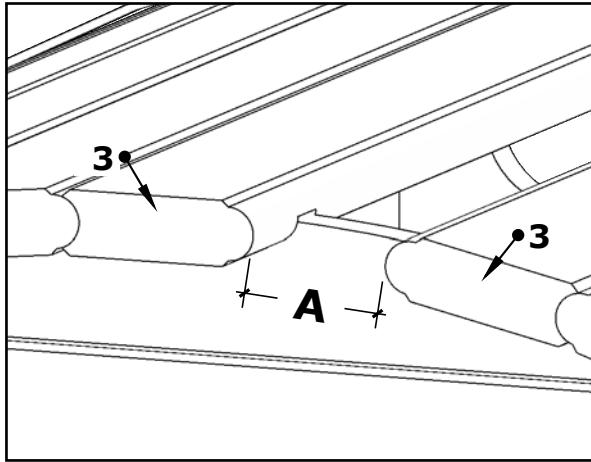


Use rubber mallet!

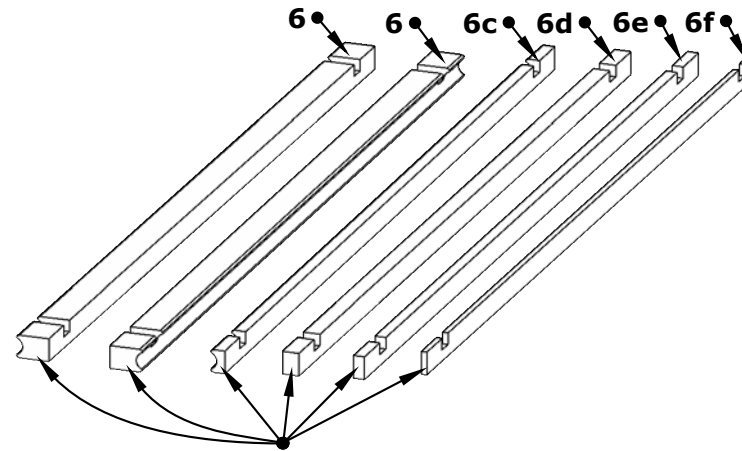
Strap

Use strap to support boards during installation

II

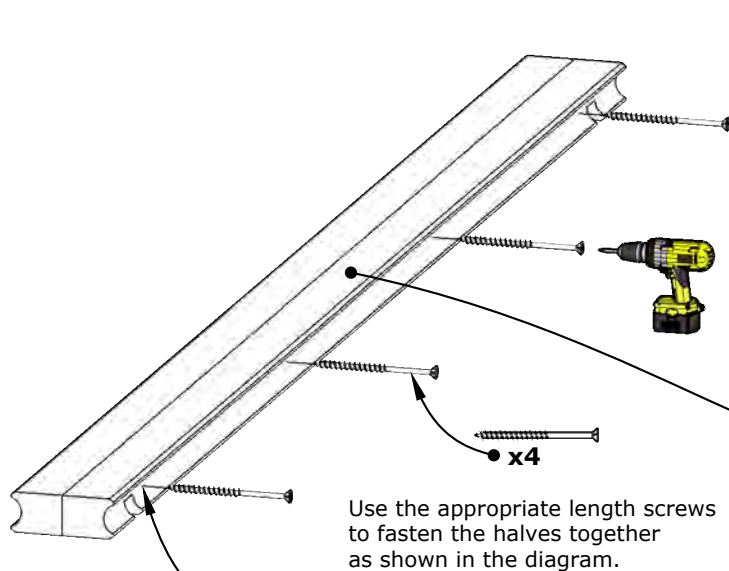
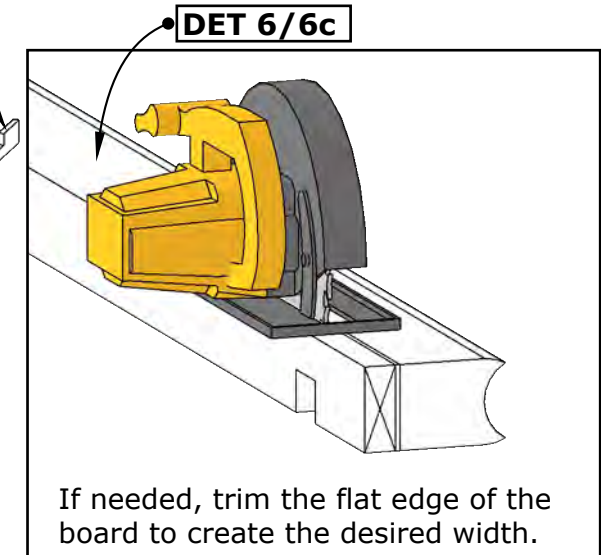


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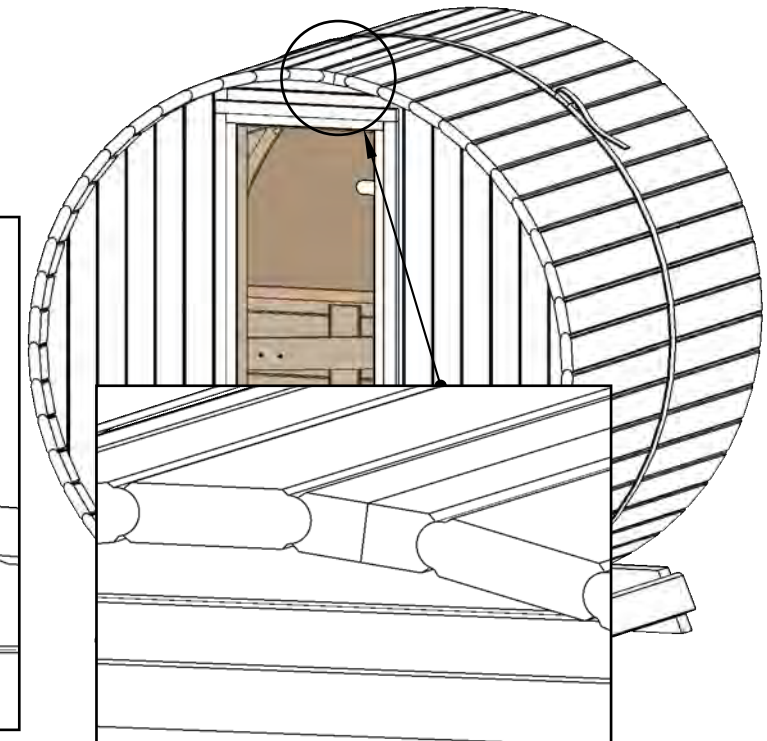
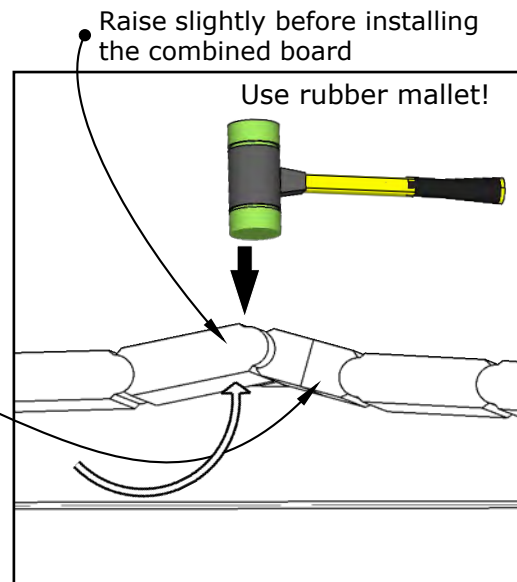


Join boards together (as shown in diagram III) that will bridge the width of the "A" gap. It is recommended that the combined boards are approximately 1/4" wider than the gap.

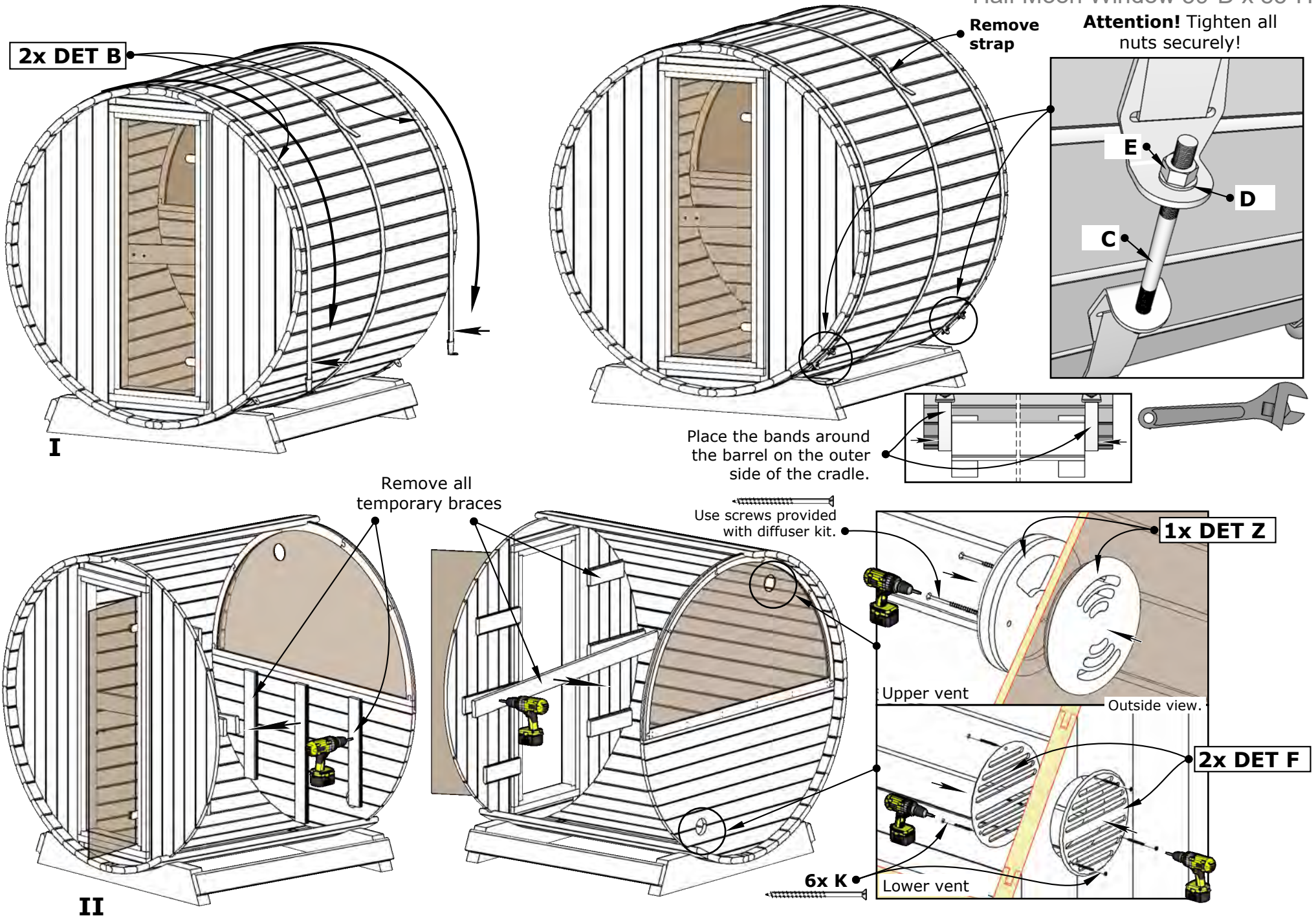
II



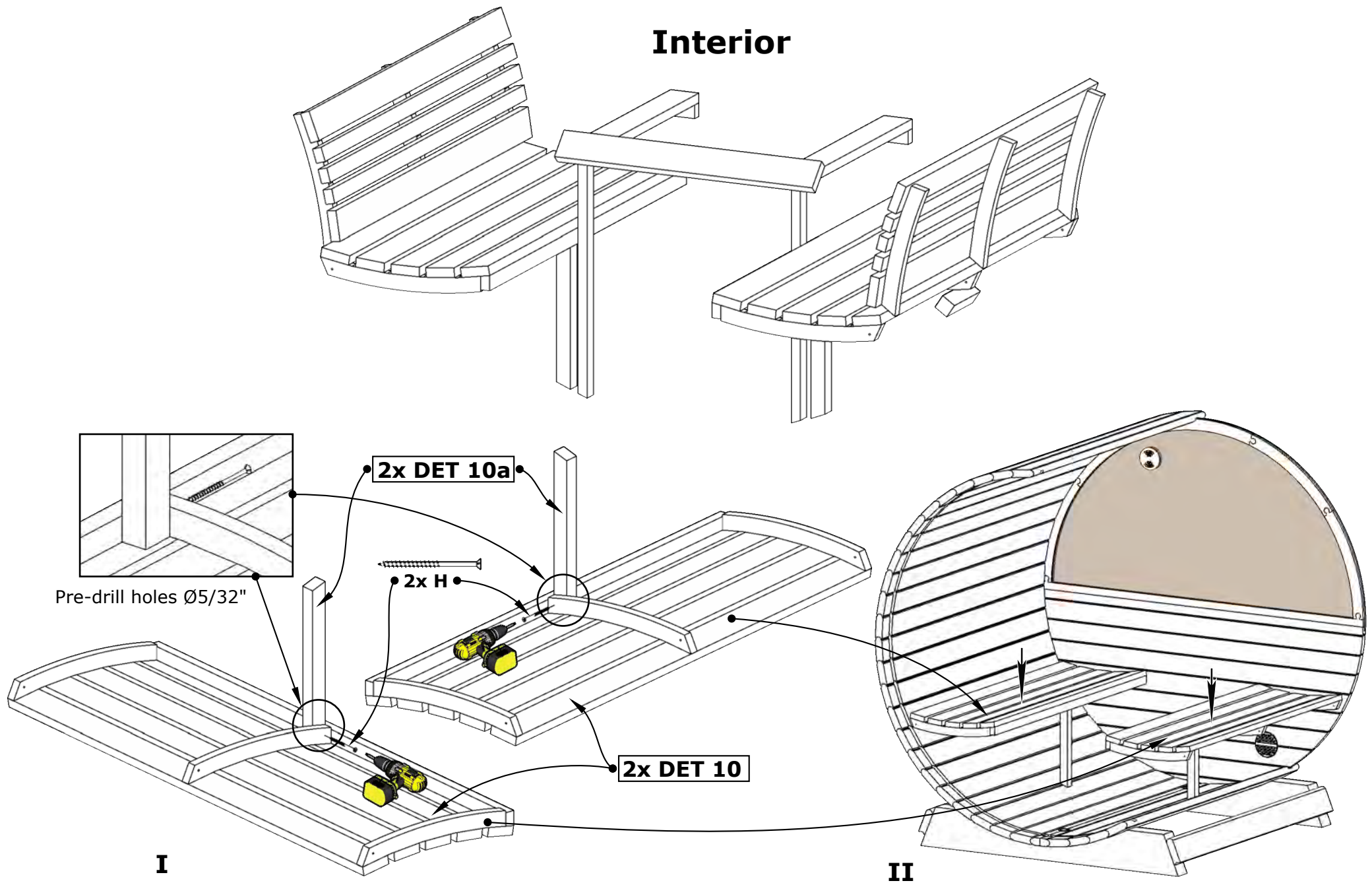
III

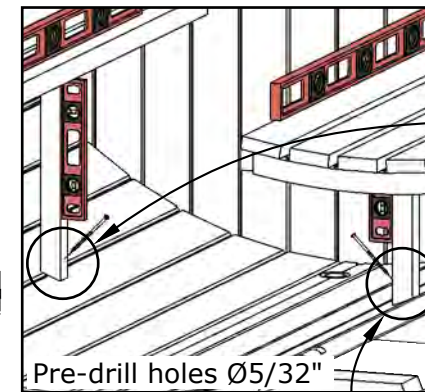
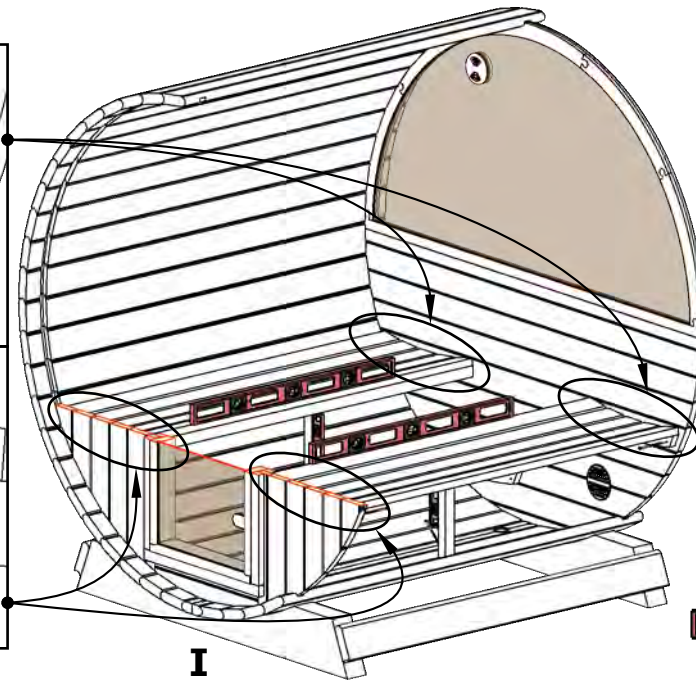
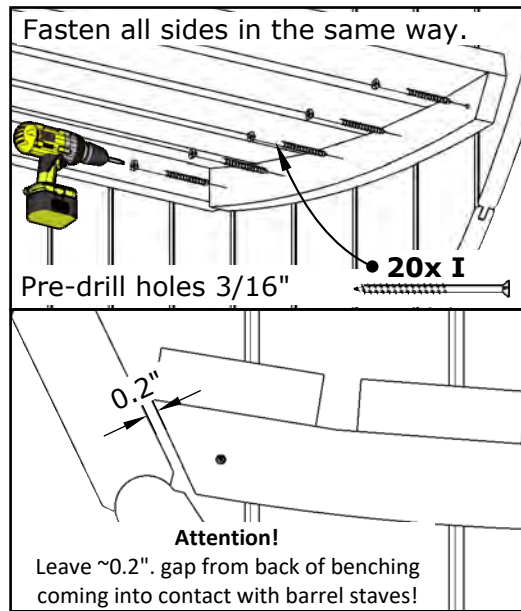


IV

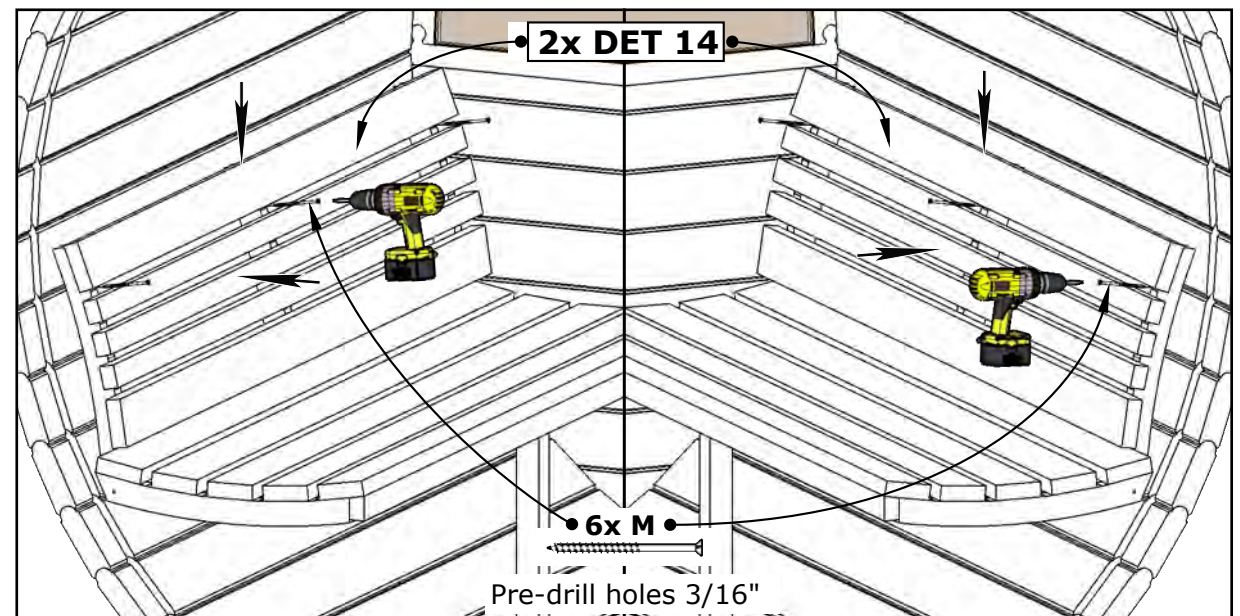
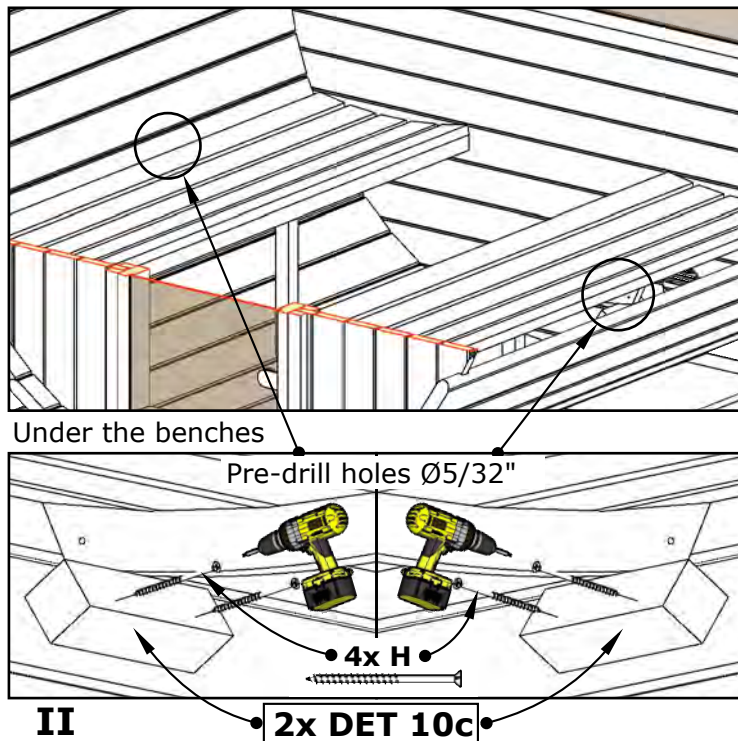


Interior



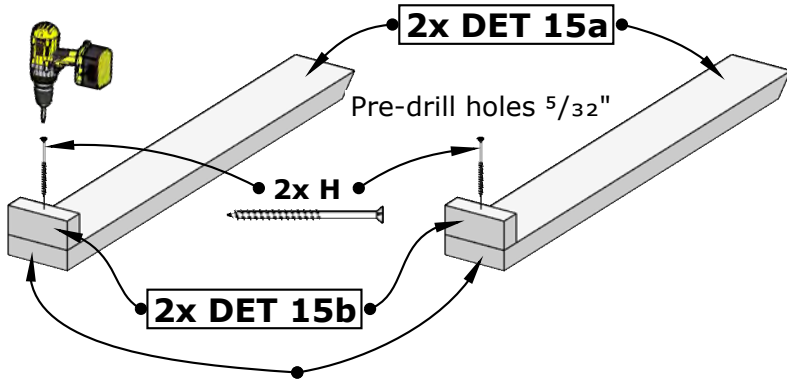


Use level for
installation of benches



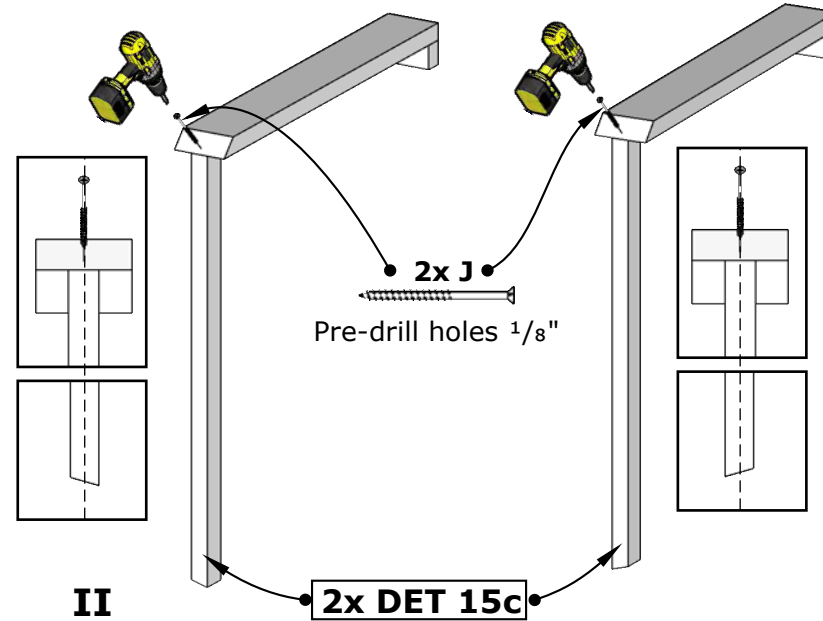
III

ATTENTION!
HEATER GUARD MAY NOT MEET THE SAFETY
DISTANCES OF ALL HEATERS AND SHOULD
NOT BE USED IF THE HEATER DOES NOT FIT!

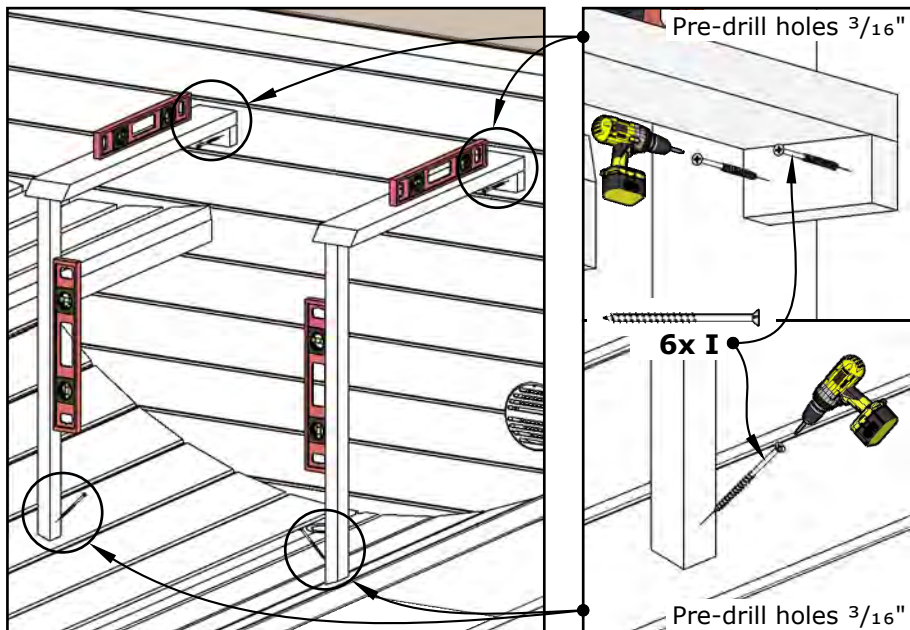


If Your sauna heater is smaller, You
can cut DET 15a to lenght from the
non-tapered end to better fit your heater.

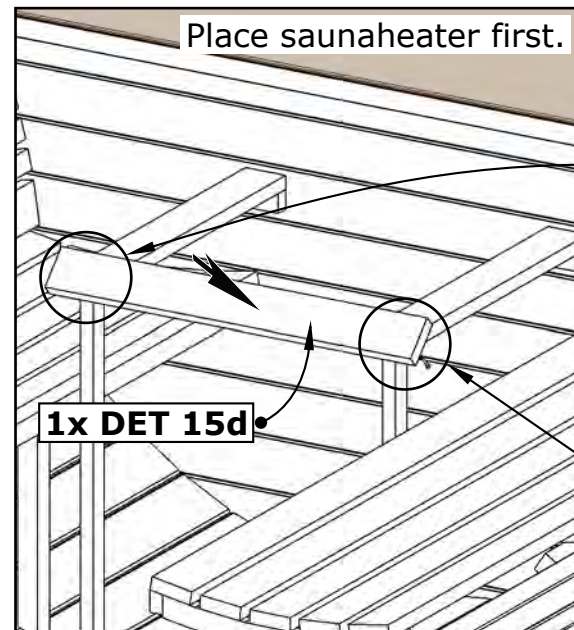
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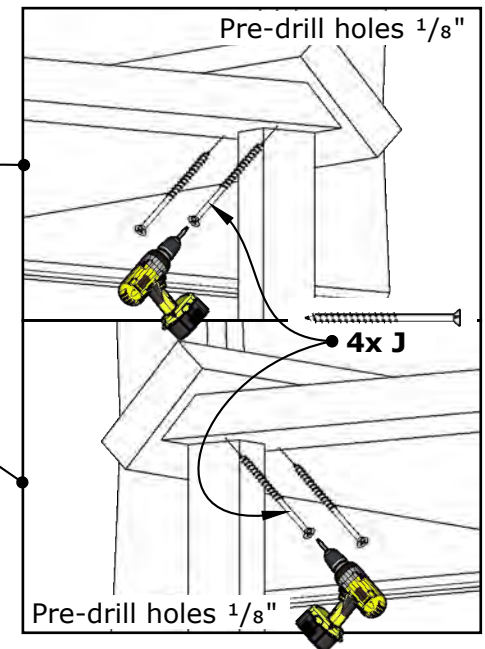
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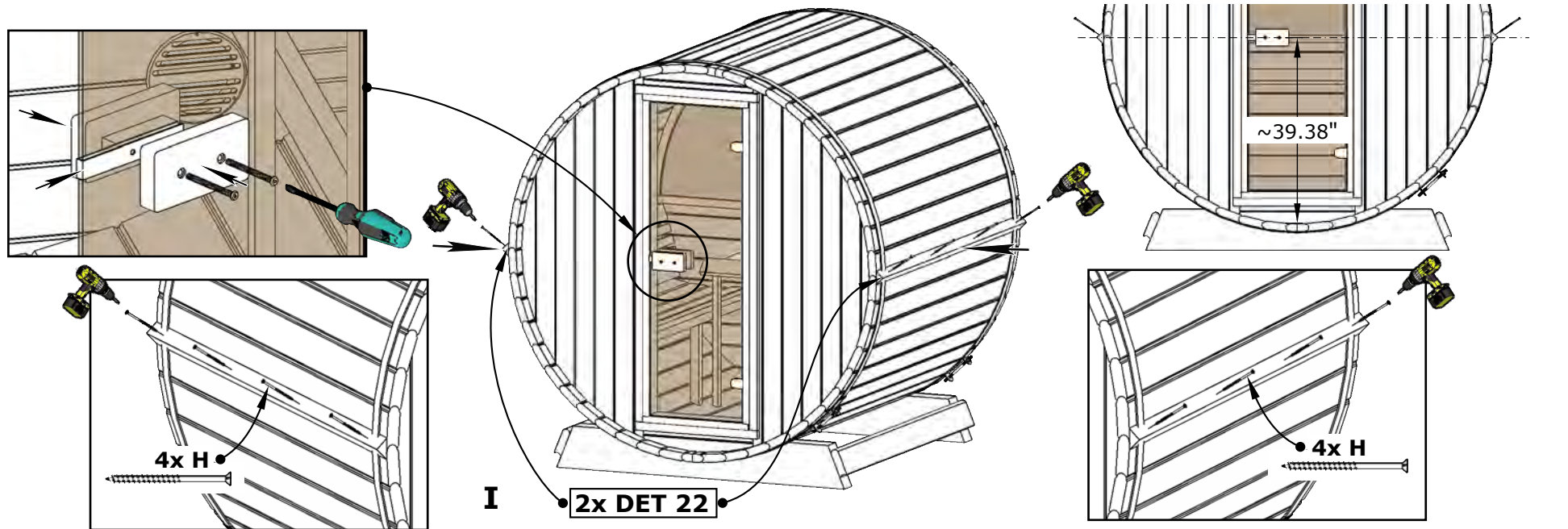


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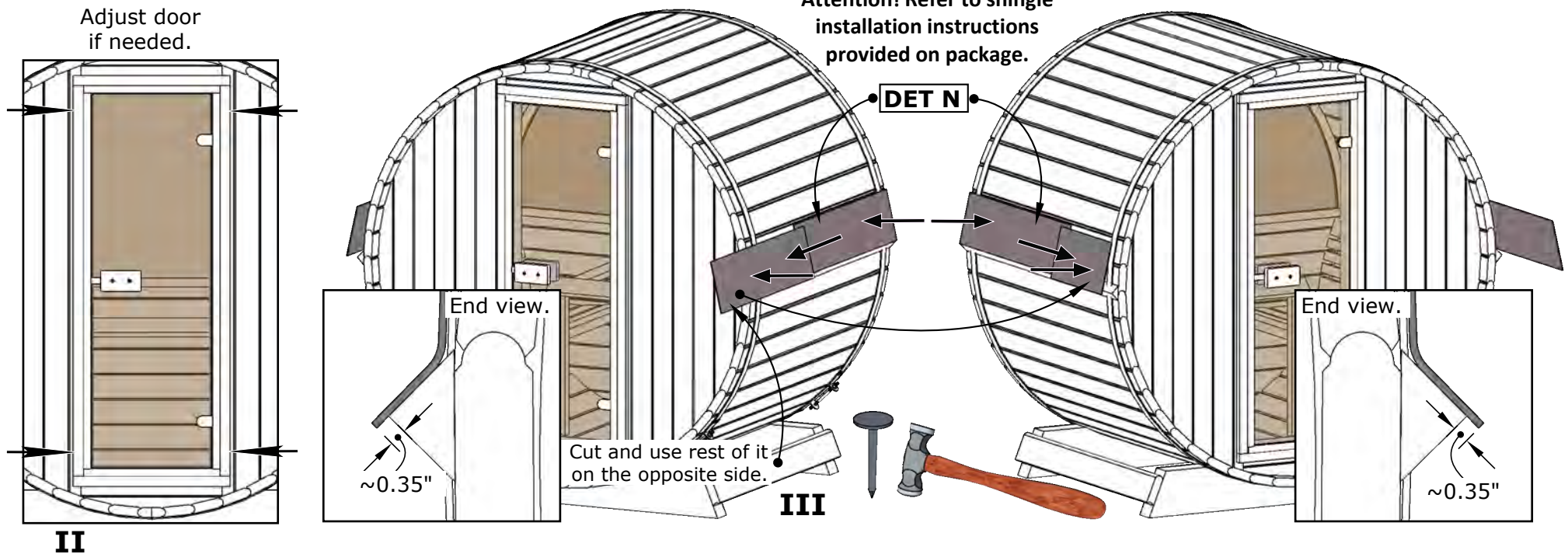


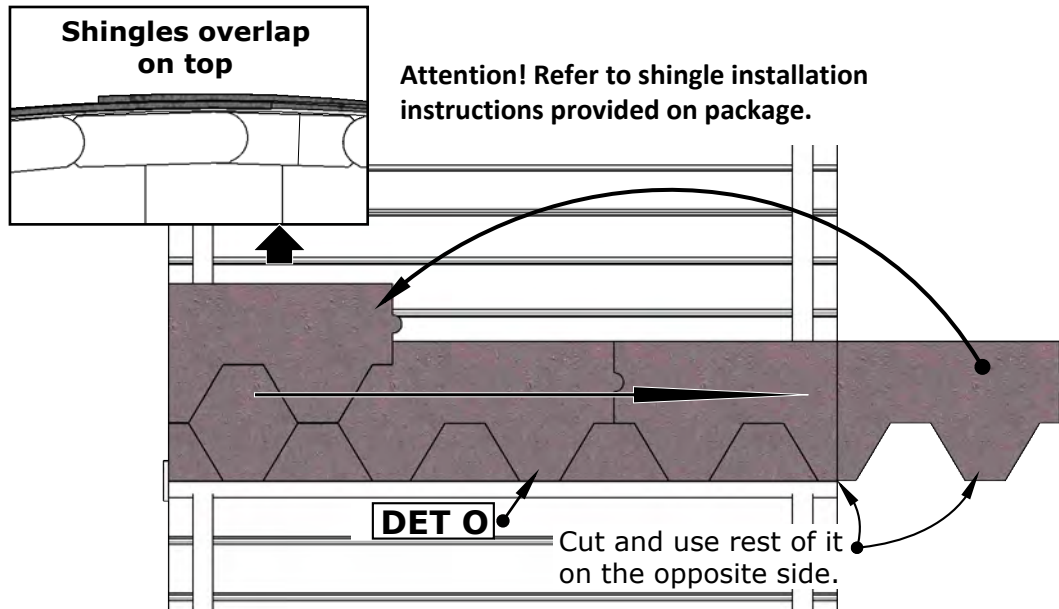
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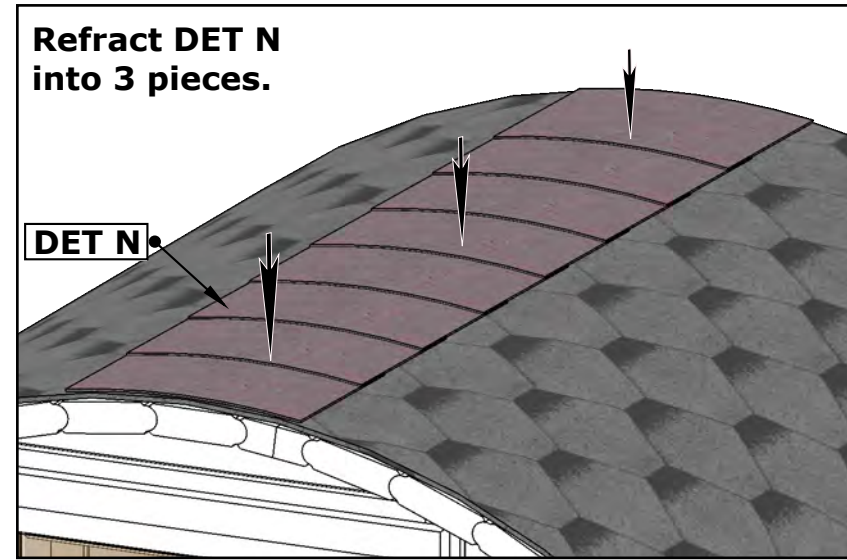


Attention! Refer to shingle installation instructions provided on package.

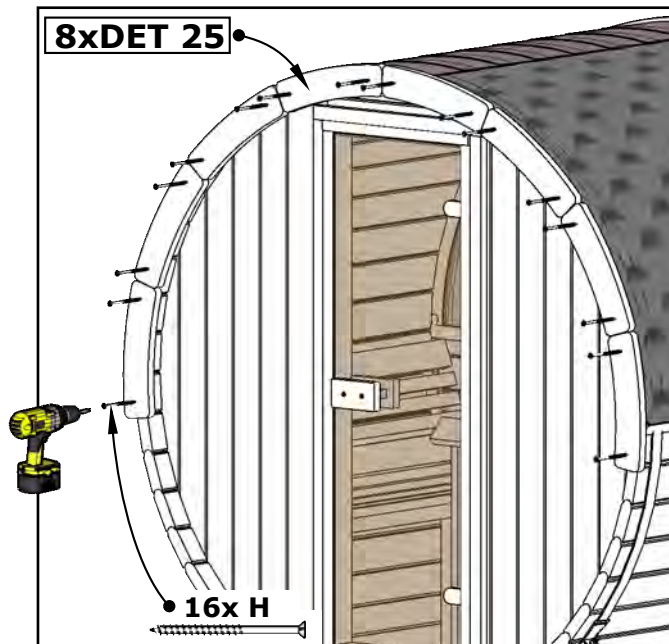




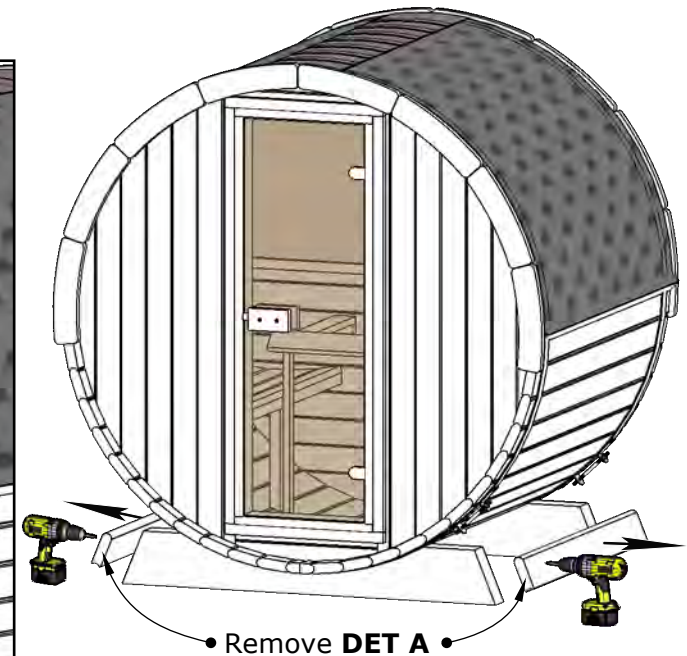
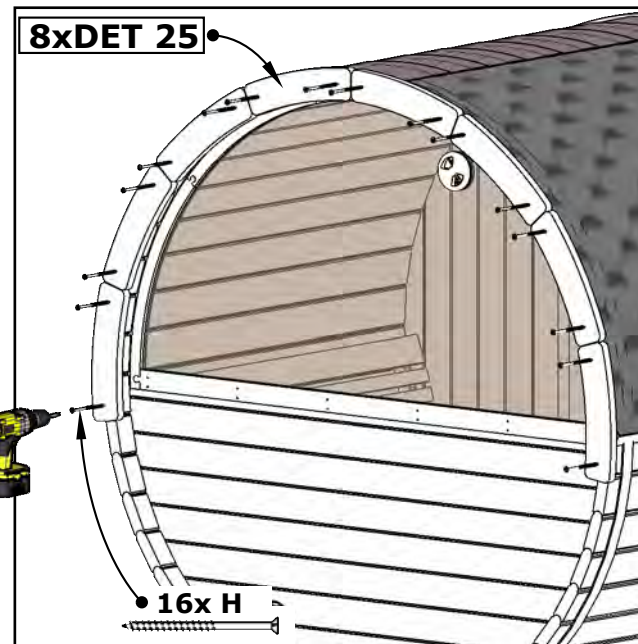
I



II



III



Installation Instructions

When building a wooden product, it is important to follow all installation instructions to ensure the quality and durability is guaranteed.

Important!

Identification number of the Product / Serial Number: **123456789**

Must be accompanied by the serial number to identify the product.

General Installation

- **Careful handling:** Treat all wooden parts with care during assembly to avoid scratches or friction.
- **Level foundation:** Ensure the sauna sits on a stable, level foundation for proper door and window operation. Ensure the base has enough stability to support the sauna.
- **Proper drainage:** Avoid constant water exposure to wooden materials.
- **Electrical and plumbing:** Hire qualified professionals for electrical work, including heater and lighting installation.
- **Wood treatment:** To ensure optimal performance and longevity of your Sauna, proper wood treatment is crucial. We strongly recommend treating all wooden components with a wood preservative. This includes unfinished skirting boards, if applicable, which should be treated immediately upon assembly.

Wood Characteristics in Saunas

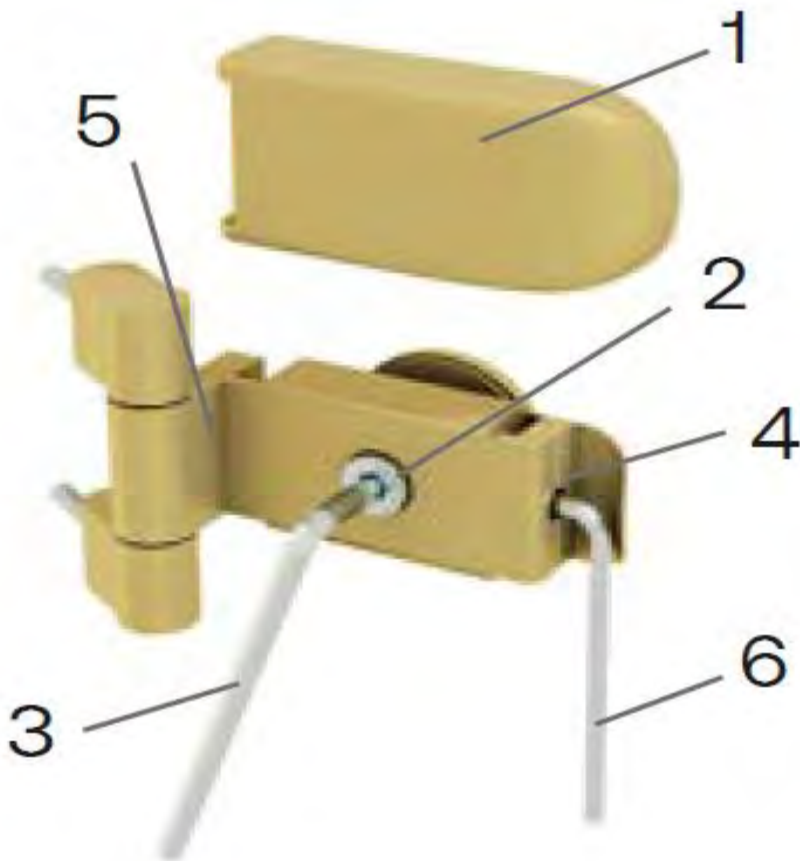
- **Natural changes:** Wood is a natural material that may crack or warp slightly due to temperature fluctuations. This is normal in saunas with extreme temperature and humidity changes.
- **Deformation factors:** The risk of wood deformation depends on the material, usage intensity, and is more noticeable with wider boards.
- **Darkening wood:** Wood in areas exposed to hot steam may darken over time.
- **Wood Smell:** Thermally treated wood has a characteristic smell that diminishes over time but does not completely disappear. In a sauna, the smell weakens faster if it is heated for a long time and aired at the same time. The smell is softened by treating the wood with a suitable wood oil or wood care product. Do not wash untreated thermal wood with water, as this will make the smell stronger.



Door and Window Maintenance

- **Regular checks:** Regularly inspect window and door hinges and locks. Tighten loose components and lubricate as needed.

• DOOR ADJUSTMENT INSTRUCTIONS



- You will need 3-mm (6) and 5-mm (3) hexagon keys for adjusting the hinges. Remove the plastic covers from the hinges (1). Loosen the fixing screws (2) one turn (do not remove the glass). If needed, the door can be shimmed up a bit from here vertically. If it needs to be adjusted left or right, turn the screws (4 & 5) as required. If one screw is turned counterclockwise, the other must be turned clockwise. Make sure both screws are tight when you have completed this step. Then tighten the fixing screws (2) when adjusted.

Technical Support
(224) 253-5909